





3144 Fire Door, White Pine

Improve, upgrade and refine with wood.

JELD-WEN® Premium Wood Doors

No door makes an impression as inviting as a wood door. Wood brings a sense of warmth and artistry into any home, whether it's elegantly modern or comfortable traditional. In fact, a wood door is not only a gateway between spaces, but also a visually captivating element.

You'll discover all the beauty of wood in the Premium Wood doors from JELD-WEN. These wood interior and exterior doors are crafted to be reliable for years. They're available in many wood species with a range of glass and coming styles. Our varied selection lets you choose a look that reflects your style and complements your home.

The Premium Wood doors you choose will also increase your peace of mind, because they're designed to be secure, durable and, of course, consistently reliable.



For the complete line of JELD-WEN® windows and doors, visit us online at www.jeld-wen.com

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4-Panel White Pine Doors (44)

Interior Doors

JELD-WEN interior wood doors are designed to infuse the visual warmth of wood with the appeal of meticulous craftsmanship. They serve as both design elements and passageways within your home.



5-Panel Shaker (1055), Oak
1-Panel Miracle Door (4127), Pine



2-Panel Shaker Oak Door (1022)

A Palette of Warmth

JELD-WEN is pleased to offer an extensive range of wood species options. These options provide different design benefits, yet all are sure to bring visual warmth and substance to your home.

Interior Door Wood Species



Sustainable Pine (SP)

Sustainable Pine is harvested from plantation forests. Pine is a softwood with distinct grain patterns and color variations. The wood will darken and yellow with age adding character and charm.



Maple (MP)

Maple is a hard, strong wood with a smooth texture and uniform grain. It may exhibit random darker streaks and occasional birds-eye or worm track patterns. Over time, Maple will yellow in color due to natural exposure to light and air.



Cherry (CH)

This is a strong wood species with a smooth texture and a fine, straight and close grain. It may feature thin gum pockets, small clusters of pin knots and random blonde-colored streaks. Cherry stains easily and smoothly, and it will darken slightly with age.



Oak (OA)

The Northern Red Oak used is a hardwood known for its dramatically pronounced grain pattern, which varies from a tight, vertical grain to a beautifully arched pattern. The wood may also feature pin knots and mineral streaks. Oak accepts stain very well.



Fir (FR)

Fir is a dimensionally stable wood species with a uniform color, grain pattern and texture. It features a straight, vertical grain and a light rosy shade that will appear more red over time. Fir offers exceptional stain and finish consistency.



Poplar (PO)

This wood species is a smooth, fine-grained hardwood with a relatively smooth texture. It is mostly light in color, but it also features dramatic color variation. Applying darker stained finishes to the wood will help minimize these color shifts.



Hemlock (HE)

This type of wood features a fine-textured, straight-grained appearance. It has a light, even color that ranges from yellow to brown. Hemlock stains beautifully and will not darken over time. The wood is also free of pitch and is not likely to splinter.



Primed (PR)

Our primed doors are light grey in color and can be covered by light-colored paints as well as dark shades.



Knotty Alder (KA)

The texture of this hardwood is smooth with a straight, even grain, with knots that create beautiful swirl patterns. This wood is slightly softer and lighter than other hardwoods and the wood color ranges from tan to a pale pinkish brown. The knots are brown to black and vary in size, shape and color. This species stains and finishes well to enhance its own grain beauty.



White Pine (WP)

In general, Pine is a softwood with a straight grain and minimal color variation. Its color will yellow with age, giving warmth to a room.



Knotty Pine (KP)

Knotty Pine is a soft wood that is usually light in color with pink-brown variations. Over time, the knots will darken and the overall color will yellow. Knotty Pine is an ideal choice for a rustic door, offering its own unique charm with its mix of color, knots and character.



2-Panel Shaker Oak Door (1022)

Panel and Louver Doors

JELD-WEN interior doors are available in an ample assortment of wood species, sizes and panel options to meet your design needs. You may also choose from several types of interior doors, including panel and louver doors, as well as bifold doors that are perfect for smaller spaces such as laundry rooms and closets.

Please note, doors are shown finished, shipped doors will be unfinished.



**2-Panel
Raised
Arch Top
Maple Door
(1028)**



1-Panel Shaker Fir (1011)



1-Panel Miracle Door
White Pine (4127)



2-Panel Miracle Door
White Pine (4128)



2-Panel Shaker Oak (1022)



2-Panel Raised Flat Top
Knotty Alder (1882)



2-Panel Raised Arch Top
V-Groove Knotty Alder
(1028)*



2-Panel Flat Arch Top
Knotty Pine (1028)*



2-Panel Raised Arch Top
Maple (1028)*

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
1-Panel Shaker (1011)	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
1-Panel Miracle Door (4127)	—	—	—	—	—	—	✓	✓	—	—	✓
2-Panel Miracle Door (4128)	—	—	—	—	—	—	✓	✓	—	—	✓
2-Panel Shaker (1022)	—	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2-Panel Raised Flat Top (1882)	—	—	—	✓	✓	—	—	—	—	—	✓
2-Panel Arch Top, flat, raised, stave, stave raised and raised V-Groove (1028)	—	—	✓	—	✓	✓	—	—	—	—	—
2-Panel Raised Arch Top (1028)	—	✓	✓	✓	✓	—	✓	✓	✓	✓	✓

SP= Sustainable Pine HE= Hemlock MP= Maple PR= Primed
 CH= Cherry KA= Knotty Alder OA= Oak WP= White Pine
 FR= Fir KP= Knotty Pine PO= Poplar

See page 59 for special orders and species availability and capability.

**Door 1028 is available with a flat, raised, stave, stave raised and raised v-groove panel.*



4-Panel Oak Door (44)



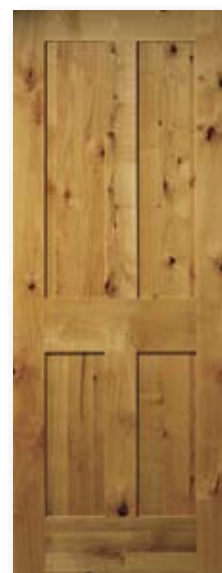
1073 White Pine



2-Panel Center Hub
White Pine (1075)



3-Panel Shaker Oak (1033)



4-Panel Shaker
Knotty Alder (1044)



4-Panel Oak (44)



New England 4-Panel
White Pine (1053)



4-Panel Eyebrow Top Oak
(1045)



5-Panel Shaker Oak
(1055)

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
1073	—	✓	—	—	—	—	✓	—	✓	—	✓
2-Panel Center Hub (1075)	—	✓	—	—	—	—	✓	—	✓	—	✓
3-Panel Shaker (1033)	—	✓	—	—	—	✓	✓	✓	✓	✓	✓
4-Panel Shaker (1044)	—	✓	—	—	✓	✓	✓	—	✓	—	✓
4-Panel (44)	✓	✓	✓	✓	—	✓	✓	✓	✓	—	✓
New England 4-Panel (1053)	—	✓	—	—	—	✓	✓	—	✓	—	✓
4-Panel Eyebrow Top (1045)	—	—	—	✓	—	—	—	✓	—	—	✓
5-Panel Shaker (1055)	—	✓	—	✓	—	—	✓	✓	✓	✓	✓

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 FR= Fir KP= Knotty Pine PO= Poplar

See page 59 for special orders and species availability and capability.



Louver/Panel White Pine Doors (732)



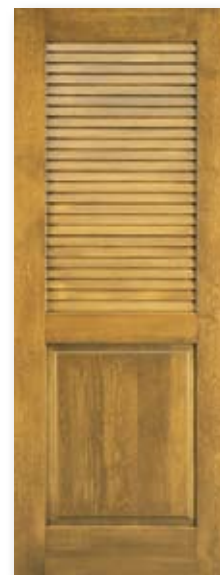
6-Panel Fir (66)



New England 6-Panel
White Pine (1051)



8-Panel White Pine (88)



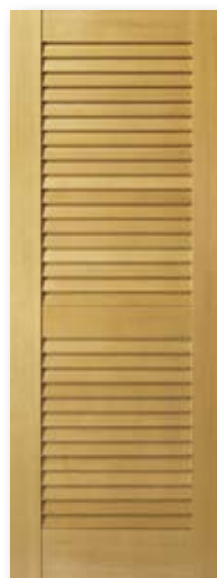
Louver/Panel White Pine
(732)



Louver/Louver
Sustainable Pine (730)



Plantation Full Louver
Hemlock (201)



Plantation Louver/Louver
Hemlock (202)



Plantation Louver/Panel
Hemlock (212)

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
6-Panel (66)	✓	✓	✓	✓	—	✓	✓	✓	✓	—	✓
New England 6-Panel (1051)	—	✓	—	—	—	—	✓	—	✓	—	✓
8-Panel (1088)	—	✓	—	✓	—	—	✓	✓	✓	—	✓
Louver/Panel (732)	✓	—	—	—	—	—	—	—	—	—	✓
Louver/Louver (730)	✓	—	—	—	—	—	—	—	—	—	✓
Plantation Full Louver (201)	—	—	—	✓	—	—	—	—	—	—	✓
Plantation Louver/Louver (202)	—	—	—	✓	—	—	—	—	—	—	✓
Plantation Louver/Panel (212)	—	—	—	✓	—	—	—	—	—	—	✓

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See page 59 for special orders and species availability and capability.



1-Panel Shaker Primed
(1011) 1-3/8"



2-Panel Shaker Oak
(1022) 1-3/8"



2-Panel Raised Arch Top
Maple (1028) 1-3/8"



3-Panel Shaker Oak
1-3/8" (1033)



4-Panel Oak
(44) 1-3/8"



New England
4-Panel Pine (1053)
1-3/8"



5-Panel Shaker Primed
(1055) 1-3/8"



1070 White Pine
1-3/8"



6-Panel White Pine
(66) 1-3/8"



New England
6-Panel White Pine
(1051) 1-3/8"

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
1-Panel Shaker Bifold (1011) 1-3/8"	✓	—	—	—	—	—	—	—	—	✓	—
2-Panel Shaker Bifold (1022) 1-3/8"	—	—	—	—	—	✓	✓	✓	✓	—	✓
2-Panel Raised Arch Top Bifold (1028) 1-3/8"	—	—	—	—	—	—	✓	✓	—	—	—
3-Panel Shaker Bifold (1033) 1-3/8"	—	—	—	—	—	—	✓	✓	—	—	—
4-Panel Bifold (44) 1-3/8"	✓	✓	—	✓	—	—	✓	✓	✓	—	✓
4-Panel Bifold (1053) 1-3/8"	—	✓	—	—	—	—	—	—	✓	—	✓
5-Panel Shaker Bifold (1055) 1-3/8"	—	—	—	—	—	—	—	—	—	✓	—
1070 Bifold 1-3/8"	—	—	—	—	—	—	—	—	✓	—	✓
6-Panel Bifold (66) 1-3/8"	✓	✓	✓	✓	✓	✓	✓	✓	✓	—	✓
New England 6-Panel Bifold (1051) 1-3/8"	—	✓	—	—	—	—	✓	✓	✓	—	✓



8-Panel White Pine
(88) 1-3/8"



Louver/Panel
Hemlock
(732) 1-3/8"



Louver/Louver
Hemlock
(730) 1-3/8"



4-Panel
Sustainable Pine
(44) 1"



6-Panel
Sustainable Pine
(66) 1"



Louver/Panel
Sustainable Pine
(2D32) 1"



Louver/Louver
Sustainable Pine
(2D30) 1"



Panel Café White Pine
(508)



Louver Café White Pine
(509)

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
8-Panel Bifold (88) 1-3/8"	—	✓	—	—	—	—	✓	✓	✓	—	✓
Louver/Panel (732) 1-3/8"	—	—	—	✓	—	—	—	—	—	—	—
Louver/Louver (730) 1-3/8"	—	—	—	✓	—	—	—	—	—	—	—
4-Panel (44) 1"	✓	—	—	—	—	—	—	—	—	—	—
6-Panel (66) 1"	✓	—	—	—	—	—	—	—	—	—	—
Louver/Panel Bifold (2D32) 1"	✓	—	—	—	—	—	—	—	—	—	✓
Louver/Louver Bifold (2D30) 1"	✓	—	—	—	—	—	—	—	—	—	✓
Panel Café (508)	—	—	—	—	—	—	—	—	—	—	✓
Louver Café (509)	—	—	—	—	—	—	—	—	—	—	✓

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See page 59 for special orders and species availability and capability.



12-Lite Painted French Door (1512) 1/8" Safety Glass

French Doors

JELD-WEN Premium Wood Doors include a variety of interior French doors, and any design will be a radiant addition to your home. These wood doors consist of glass panels in many styles. They swing either in or out on side hinges.

JELD-WEN offers interior French doors in standard designs with clear and decorative glass, as well as polished V-Groove glass for extra sparkle.

Please note, doors are shown finished, shipped doors will be unfinished.

French Door Glass Options



Ceramic Frit



Glue Chip



Grey Tint



Green Tint



Bronze Tint



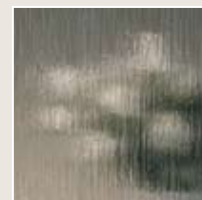
Obscure



Reed



Frosted*



Rain (Cotswald)

*Please check for availability



1-Lite Primed (3901)



1-Lite Oak (3901)
Ceramic Frit Glass
For additional glass
options see page 16.



1-Lite White Pine
Deer Cast Glass (1599)



1-Lite White Pine
Harvest Cast Glass
(1599)



1-Lite White Pine
Lighthouse Cast Glass
(1599)



1-Lite White Pine
Vineyard Cast Glass
(1599)



Pantry Door Oak (1592)



5-Lite Sustainable Pine
(1505)

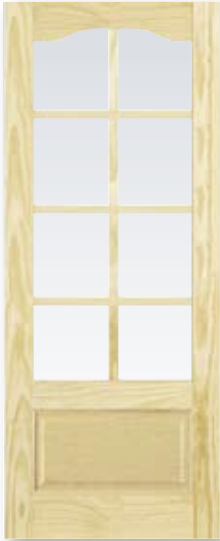
Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
1-Lite (3901)	✓	—	✓	✓	✓	✓	—	✓	—	✓	✓
1-Lite with Decorative Glass (1599)	✓	—	—	✓	✓	✓	✓	✓	✓	—	✓
1-Lite Deer Cast Glass (1599)	✓	—	—	✓	✓	✓	✓	✓	✓	—	✓
1-Lite Harvest Cast Glass (1599)	✓	—	—	✓	✓	✓	✓	✓	✓	—	✓
1-Lite Lighthouse Cast Glass (1599)	✓	—	—	✓	✓	✓	✓	✓	✓	—	✓
1-Lite Vineyard Cast Glass (1599)	✓	—	—	✓	✓	✓	✓	✓	✓	—	✓
Pantry Door (1592)	✓	—	—	—	✓	—	—	✓	—	✓	✓
5-Lite (1505)	—	—	—	—	—	—	—	—	—	—	✓

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See page 59 for special orders and species availability and capability.



15-Lite Cherry French Door (1515)



8-Lite Eyebrow Top over Panel
Sustainable Pine (1508P)



9-Lite Sustainable Pine
(1509)



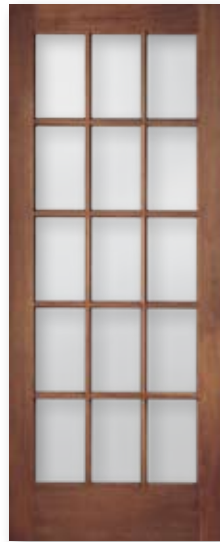
10-Lite Oak (1510)
Available with Beveled Glass



10-Lite Eyebrow Top Oak
(1580)



1501 with G0210 Oak



15-Lite White Pine (1515)
Available with Beveled Glass



12-Lite 8'0" (1512)
Sustainable Pine



18-Lite 8'0" (1518)
Sustainable Pine

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR	WP
8-Lite Eyebrow Top over Panel (1508P)	✓	—	—	—	—	—	—	✓	—	—	✓
9-Lite (1509)	✓	✓	—	✓	—	—	✓	✓	✓	—	✓
10-Lite (1510)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
10-Lite Eyebrow Top (1580)	—	—	—	—	—	—	—	✓	—	—	—
1501 with G0210	—	—	—	—	—	—	—	—	—	—	✓
15-Lite (1515)	✓	✓	—	✓	✓	✓	✓	✓	✓	✓	✓
12-Lite 8'0" (1512)	✓	—	—	✓	—	—	—	—	—	✓	✓
18-Lite 8'0" (1518)	✓	—	—	✓	—	—	—	—	—	✓	✓

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See page 59 for special orders and species availability and capability.



Ashmore Oak French Door

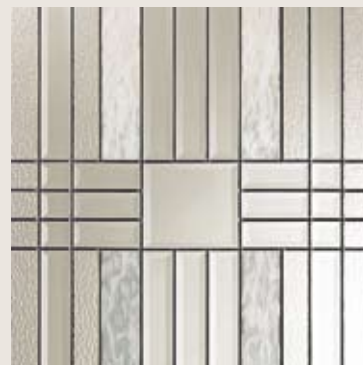
Decorative Glass French Doors

JELD-WEN French style interior doors with decorative glass designs are an elegant addition to any room. Select from stunning treatments of beautiful clear and screen glass, V-Groove designs or decorative border designs featuring brass, zinc or patina coming.

V-Groove French doors are a radiant addition to any room; the polished V-Groove adds an extra sparkle. Our V-groove glass contains a 3/16" V-groove pattern, and is offered in many styles. Some designs include brass and patina coming; other designs include clear and screened glass.

We offer screened glass designs ranging from eye-catching loop-grooved designs to the simplicity of vertical lines. Our screened glass is heat treated tempered glass for strength and safety.

Please note, doors are shown finished, shipped doors will be unfinished.





15-Lite Beveled Brass
Primed (Non-primed doors
available in 8'0")



Tennyson Primed
(Non-primed doors
available in 8'0")



Kenmore Oak
(Also 8'0")



Coronado Sustainable Pine
(Also 8'0")



Valencia Sustainable Pine
(8'0" shown)



Champagne Oak
(8'0" shown)



Valencia 8'0" Oak

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR*	WP
15-Lite Beveled Brass	✓	—	—	—	—	—	—	✓	—	✓	—
Tennyson	✓	—	—	—	—	—	—	✓	—	✓	—
Kenmore	✓	—	—	—	—	—	—	✓	—	✓	—
Coronado	✓	—	—	—	—	—	—	✓	—	✓	—
Valencia	✓	—	—	—	—	—	—	✓	—	✓	—
Champagne	✓	—	—	—	—	—	—	✓	—	✓	—

*Please note: Primed doors are available in 6'8" only.

SP= Sustainable Pine HE= Hemlock MP= Maple PR= Primed
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 FR= Fir KP= Knotty Pine PO= Poplar

See page 59 for special orders and species availability and capability.

Please Note:
 All decorative glass French doors
 in 8'0" have same glass dimensions
 as 6'8" with additional panel
 below glass.



Templeton Sustainable Pine
(Also 8'0")



Castille Primed
(Non-primed doors available in 8'0")



Salerno Oak
(Also 8'0")



15-Lite V-Groove
Sustainable Pine (Also 8'0")



Centris Star Oak
(8'0" shown)



Castille Primed

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR*	WP
Templeton	✓	—	—	—	—	—	—	✓	—	✓	—
Castille	✓	—	—	—	—	—	—	✓	—	✓	—
Salerno	✓	—	—	—	—	—	—	✓	—	✓	—
15-Lite V-Groove	✓	—	—	—	—	—	—	✓	—	✓	—
Centris Star	✓	—	—	—	—	—	—	✓	—	✓	—
Champagne	✓	—	—	—	—	—	—	✓	—	✓	—

*Please note: Primed doors are available in 6'8" only.



Screened Oak
(Also 8'0")



Reed Primed



Rain Sustainable Pine
(Also 8'0")



White Laminate Fir



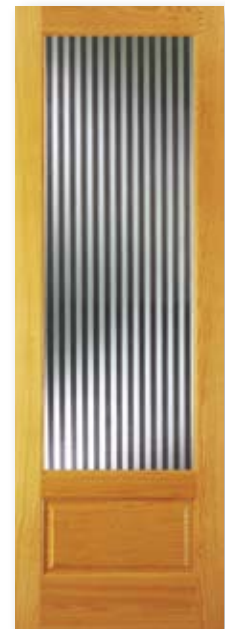
Ashmore Oak
(Also 8'0")



Sydney Sustainable Pine
(Also 8'0")



Melbourne Oak
(Also 8'0")



Strada Oak
(8'0" shown)

Door Design	SP	CH	FR	HE	KA	KP	MP	OA	PO	PR*	WP
Screened, Reed, Rain, White Laminate	✓	—	✓	—	✓	—	—	✓	—	✓	—
Ashmore	✓	—	—	—	—	—	—	✓	—	✓	—
Sydney	✓	—	—	—	—	—	—	✓	—	✓	—
Melbourne	✓	—	✓	—	✓	—	—	✓	—	✓	—
Strada	✓	—	✓	—	✓	—	—	✓	—	✓	—

*Please note: Primed doors are available in 6'8" only.

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Please Note:
 All decorative glass French doors
 in 8'0" have same glass dimensions
 as 6'8" with additional panel
 below glass.



51 Oak Door and 51SL Sidelights with BCP Series Patina Glass

Exterior Doors, Creating a Graceful Entrance.

These beautifully crafted JELD-WEN entrance doors are ideal for any home style. For an added sense of elegance, you may select coordinating sidelights and transoms.



2020 Hemlock Door
1857 Oak Door

Enhancing Your Home's Character with Wood

Select a JELD-WEN exterior door design from one of six distinctive wood species, including pine AuraLast® wood.

Exterior Door Wood Species



AuraLast® Pine

JELD-WEN AuraLast® Pine Doors with AuraLast wood protect against wood decay, water absorption and termite infestation.



Meranti (ME)

Meranti Mahogany is a high density, long-lasting hardwood with deep rich looking grain and a natural elegance. It accepts stain well.



Cherry (CH)

This is a strong wood species with a smooth texture and a fine, straight and close grain. It may feature thin gum pockets, small clusters of pin knots and random blonde-colored streaks. Cherry stains easily and smoothly, and it will darken slightly with age.



Oak (OA)

The Northern Red Oak used is known for its dramatically pronounced grain pattern, which varies from a tight, vertical grain to a beautifully arched pattern. The wood may also feature pin knots and mineral streaks. Oak accepts stain very well.



Hemlock (HE)

This type of wood features a fine-textured, straight-grained appearance. It has a light, even color that ranges from yellow to brown. Hemlock stains beautifully and will not darken over time. The wood is also free of pitch and is not likely to splinter.



White Pine (WP)

White Pine is a softwood with a straight grain and minimal color variations. Its color will yellow with age, adding warmth to a room.



Knotty Alder (KA)

The texture of this hardwood is smooth with a straight, even grain, with knots that create beautiful swirl patterns. This wood is slightly softer and lighter than other hardwoods and the wood color ranges from tan to a pale pinkish brown. The knots are brown to black and vary in size, shape and color. This species stains and finishes well to enhance its own grain beauty.

AuraLast® Wood

At JELD-WEN, we craft our wood doors from the finest materials. Our Pine doors with AuraLast® wood* are so deeply and thoroughly protected, they'll retain their visual warmth and richness for years to come. This exceptional wood offers reliable protection from wood decay, water absorption and termite infestation. This means your door remains beautiful, structurally sound, and easy to operate over time. For all around protection, team your AuraLast wood doors with our new AuraLast wood exterior door frames and mouldings. Due to our unique, proprietary treatment process, AuraLast® wood is not compromised by machining the exterior door frame and mouldings giving you peace of mind combined with the beauty of solid wood.

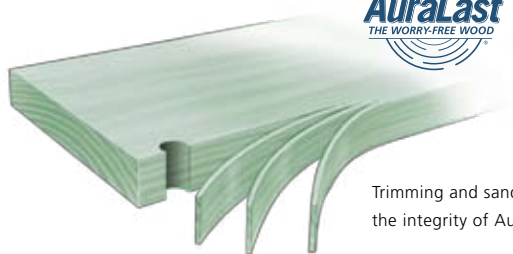


At JELD-WEN, we're confident of the durability AuraLast® wood provides which is why we offer a 20-year warranty on pine doors with AuraLast® and a limited Lifetime warranty on pine exterior door frames and mouldings with AuraLast® - against wood decay and/or termite infestation.



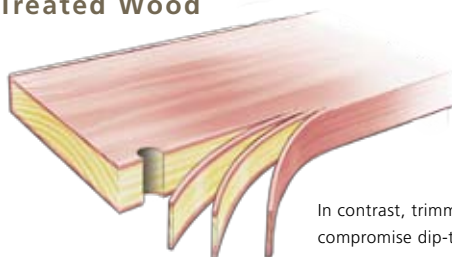
For complete warranty information, visit www.jeld-wen.com/auralast.

AuraLast® Wood



Trimming and sanding will NOT compromise the integrity of AuraLast® wood.

Dip-Treated Wood



In contrast, trimming and sanding will compromise dip-treated wood.

Real AuraLast® Protection

AuraLast® wood provides virtually 100 percent penetration of the active ingredients, from the surface all the way to the core. AuraLast® wood is VOC free.

**AuraLast® wood is available only in Pine.*

Note: Colors are used for illustration purposes only; AuraLast wood is visually identical to pine.

Elements of a Quality Door

Mullions

The vertical components placed between the panels

Rails

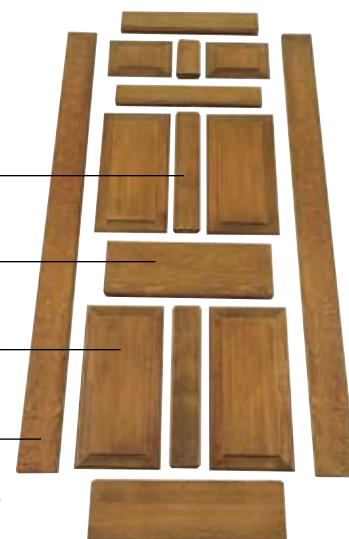
The horizontal components that frame the panels and mullions

Panels

Raised sections that are set into frames

Stiles

Vertical components on either side of the door that frame the arrangement of panels and mullions





1837 AuraLast® Pine Door



AuraLast Pine doors resist wood decay, water absorption and termite infestation.

Offered with an industry leading 20-year warranty, see page 62 for warranty.

Craftsman

JELD-WEN Premium Wood Craftsman doors perfectly accentuate Craftsman, Shaker, Bungalow or Prairie architectural styles. Each one features clean lines and simple panel designs. A range of choices are available including matching sidelights, optional shelf and decorative glass inserts.

We offer these door designs in Oak, Cherry, Knotty Alder, Hemlock or AuraLast® Pine, so you can choose a look that best suits your design preferences.

Please note, doors are shown finished, shipped doors will be unfinished.





1862B AuraLast® Pine, 1813 Sidelights



1874 Hemlock, 1813 Sidelights



1821 Knotty Alder, optional shelf, 1817 Sidelights



1857 Oak, optional shelf, 1817 Sidelights

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
1862B	✓	✓	✓	✓	—	✓	—
1813 Sidelight	✓	✓	✓	✓	—	✓	—
1874	✓	✓	✓	✓	—	✓	—
1821	✓	✓	✓	✓	—	✓	—
1817 Sidelight	✓	✓	✓	✓	—	✓	—
1837	✓	✓	✓	✓	—	✓	—
1857	✓	✓	✓	✓	—	✓	—



1863 AuraLast® Pine



1862 Knotty Alder



1821 Cherry

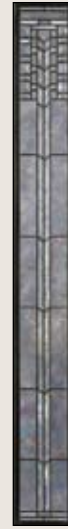


1871 Hemlock

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
1863	✓	✓	✓	✓	—	✓	—
1821	✓	✓	✓	✓	—	✓	—
1862	✓	✓	✓	✓	—	✓	—
1871	✓	✓	✓	✓	—	✓	—

Glass Options

Full-Lite Sidelights



Decorative
Insulated Glass
Sidelight:
1802



Clear
Insulated Glass
Sidelight:
1801

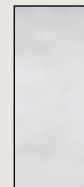


Clear Insulated
Beveled Glass
Sidelight:
1803

Quarter-Lites over 1-Panel Sidelights



Decorative
Insulated Glass
Sidelight:
1817



Clear
Insulated Glass
Sidelight:
1811



Clear Insulated
Beveled Glass
Sidelight:
1813

(for specified doors and sidelights only)

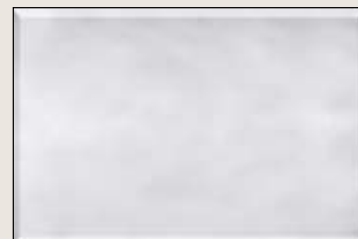
1 Lite over 2-Panel and 3-Panel Doors



Decorative Insulated Glass
Door (2-Panel): 1821
Door (3-Panel): 1871



Clear Insulated Glass
Door (2-Panel): 1822
Door (3-Panel): 1872

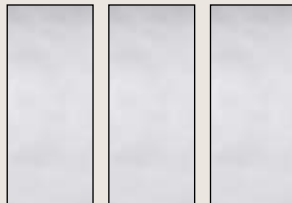


Clear Insulated Beveled Glass
Door (2-Panel): 1824
Door (3-Panel): 1874

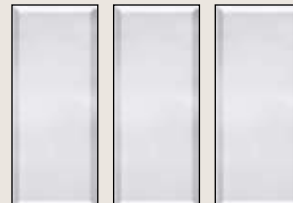
3 and 6 Lites over 2- or 3-Panel Doors



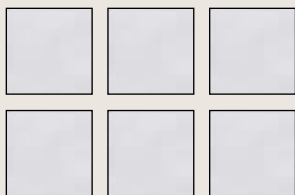
Decorative Insulated Glass
Door (2-Panel): 1837
Door (3-Panel): 1857



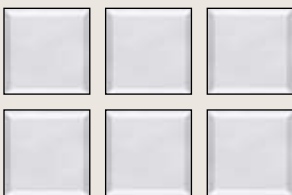
Clear Insulated Glass
Door (2-Panel): 1831
Door (3-Panel): 1851



Clear Insulated Beveled Glass
Door (2-Panel): 1832
Door (3-Panel): 1852



Clear Insulated Glass
Door (2-Panel): 1862
Door (3-Panel): 1863



Clear Insulated Beveled Glass
Door (2-Panel): 1862B
Door (3-Panel): 1863B



855 Meranti with MC Series Zinc Glass

Classic Decorative Glass Doors

Choose from a wide range of door designs, Oak or Meranti wood species and glass and coming styles. Discover the beauty of wood in these exterior doors, sidelights and transoms, crafted to be reliable for years to come.

Please note, doors are shown finished, shipped doors will be unfinished.



57 Meranti
MC Series Zinc glass



51 Meranti
BCP Series Patina glass

51 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass Diamond



DCP Series
Patina Diamond



52 Meranti
MC Series Zinc glass

52 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
51	—	—	—	—	✓	✓	—
52	—	—	—	—	✓	—	—



53 Oak
MC Series Zinc glass

53 Glass Options



BC Series
Brass



BCP Series
Patina



DCP Series
Patina Diamond



MC Series
Zinc



DC Series
Brass Diamond



I53 Meranti
BCP Series Patina glass

I53 Glass Options



BCP Series
Patina



MC Series
Zinc



53 Meranti Door, DCP Series Patina Diamond glass
57SL Sidelights, DC Series Patina Diamond glass

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
53	—	—	—	—	✓	✓	—
I53	—	—	—	—	✓	—	—



54 Oak
DC Series Brass Diamond glass

54 & I54 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



I54 Meranti
BCP Series Patina glass



DC Series
Brass Diamond



DCP Series
Patina Diamond

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
54	—	—	—	—	✓	✓	—
I54	—	—	—	—	✓	—	—



55 Meranti
DCP Series Patina Diamond glass

55 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass Diamond



DCP Series
Patina Diamond



56 Meranti
BC Series Brass glass

56 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
55	—	—	—	—	✓	—	—
56	—	—	—	—	✓	—	—



57 Meranti
MC Series 224 Zinc glass

57 Glass Options



BC Series
Brass



BCP Series
Patina



DC Series
Brass Diamond



DCP Series
Patina Diamond



MC Series
Zinc



MC Series
221 Zinc



MC Series
224 Zinc



Lonestar
Patina



Lonestar
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
57	—	—	—	—	✓	✓	—



58 Oak
DCP Series Patina Diamond glass

58 Glass Options



BC Series
Brass



MC Series
Zinc



DC Series
Brass Diamond



BCP Series
Patina



DCP Series
Patina Diamond

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
58	—	—	—	—	✓	✓	—



58 Meranti Door with MC Series Patina Glass



59 Meranti
Lonestar Patina glass



I59 Meranti
MC Series Zinc glass

59 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass Diamond



DCP Series
Patina Diamond



Lonestar
Patina



Lonestar
Zinc

I59 Glass Options



BCP Series
Patina



MC Series
Zinc



Lonestar
Brass



Lonestar
Patina



Lonestar
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
59	—	—	—	—	✓	—	—
I59	—	—	—	—	✓	—	—



77 Meranti
Elegance Brass glass

77 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



Majestic
Patina



Elegance
Brass



Elegance
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
77	—	—	—	—	✓	—	—



855 Meranti
BC Series Brass glass

855 Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass Diamond



DCP Series
Patina Diamond

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
855	—	—	—	—	✓	—	—



857 Meranti
MC Series 221 Zinc glass

857 Glass Options



BC Series
Brass



BCP Series
Patina



DC Series
Brass Diamond



DCP Series
Patina Diamond



MC Series
Zinc



MC Series
221 Zinc



MC Series
224 Zinc



Lonestar
Patina



Lonestar
Zinc

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
857	—	—	—	—	✓	—	—



AuraLast Pine doors resist wood decay, water absorption and termite infestation.

Offered with an industry leading 20-year warranty, see page 62 for warranty.

Classic Panel Doors

Choose from a wide range of door designs and wood species. Discover the beauty of wood in these JELD-WEN exterior doors, crafted to be reliable for years to come.

Please note, doors are shown finished, shipped doors will be unfinished.



1028 Knotty Alder



1882 Knotty Alder
(also with flat and staved panel)



1028 Knotty Alder
(also with flat and staved panel)



2020 Hemlock



66 Oak



166 Meranti



2130 Hemlock

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
1882	—	—	—	✓	—	—	—
1028	—	—	—	✓	—	—	—
2020	—	—	✓	—	—	—	—
66	—	—	—	—	✓	✓	—
166	—	—	—	—	✓	—	—
2130	—	—	✓	—	—	—	—



1882 Knotty Alder Door



M-100 AuraLast Pine



866 8'0" Meranti



866 8'0" Meranti door and 857SL sidelights with DCP Series Patina glass

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
M-100	✓	—	—	—	—	—	—
866	—	—	—	—	✓	✓	—



3130 Fire Door Hemlock



3182 Fire Door Knotty Alder



3128 Fire Door Knotty Alder



3144 Fire Door Hemlock

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
3130 Fire Door	—	✓	✓	✓	—	✓	—
3182 Fire Door	—	✓	✓	✓	—	✓	—
3128 Fire Door	—	✓	✓	✓	—	✓	—
3144 Fire Door	—	✓	✓	✓	—	✓	—



3130 Hemlock Fire door



4-Lites over Panel Doors, Sidelights and Transom, Beveled TDL, Meranti (504B)



6-Lites over Panel 8'0" Doors, Sidelights and Transom, Beveled TDL, Meranti (506B)

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
4-Lite over Panel Doors, Sidelights and Transom (504B)	—	—	—	—	✓	—	—
6-Lite over Panel 8'0" Doors, Sidelights and Transom (506B)	—	—	—	—	✓	—	—



6-Lite over Panel, Sidelights Meranti (506B)





6981 AuraLast® Pine
5/8" Insulated glass



5703 Hemlock
5/8" Insulated glass



6905 AuraLast® Pine
5/8" Low-E glass



3905 White Pine
1/8" Safety glass



857SL Meranti
BCP Series Patina glass



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass
Diamond



DCP Series
Patina
Diamond



Lonestar
Patina



Lonestar
Zinc

857SL Glass Options

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
6981	✓	—	✓	—	—	—	—
5703	—	—	✓	—	—	—	—
6905	✓	—	—	—	—	—	—
3905	—	—	✓	—	—	—	✓
875SL	—	—	—	—	✓	—	—



51SL Meranti
DC Series Brass Diamond glass



54SL Oak
BCP Series Patina glass

51SL Glass Options



BC Series
Brass



BCP Series
Patina



DC Series
Brass Diamond



DCP Series
Patina Diamond



MC Series
Zinc

51SL-M (10") Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc

54SL Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass Diamond



DCP Series
Patina Diamond



Lonestar
Patina*



Lonestar
Zinc*

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
51SL	—	—	—	—	✓	✓	—
54SL	—	—	—	—	✓	✓	—

*Meranti only.



57SL Meranti
BCP Series Patina glass

57SL & I57SL Glass Options



BC Series
Brass



BCP Series
Patina



MC Series
Zinc



DC Series
Brass
Diamond



DCP Series
Patina
Diamond



Lonestar
Patina



Lonestar
Zinc



I57SL Meranti
DCP Series Patina Diamond glass



58 Meranti door, sidelights and transom with BCP Series Patina Glass

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
57SL	—	—	—	—	✓	✓	—
I57SL	—	—	—	—	✓	—	—



(Universal Rectangular with Patina Caming shown)*

UNI-P REC
Patina

UNI-B REC
Brass

UNI-Z REC
Zinc



(Lonestar Rectangular with Zinc Caming shown)*

LON-Z REC
Zinc

LON-P REC
Patina



(Universal Elliptical with Zinc Caming shown)*

UNI-P ELL
Patina

UNI-B ELL
Brass

UNI-Z ELL
Zinc



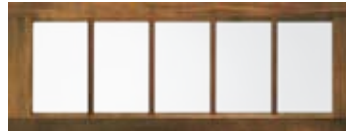
(Lonestar Elliptical with Patina Caming shown)*

LON-Z ELL
Zinc

LON-P ELL
Patina



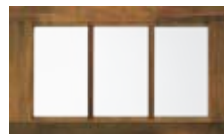
Divided Lite Exterior/Interior Transom: M-20
Also available in 9- and 11-Lite
GLASS: 5/8" Insulated



1-3/8" Interior Transom: T005
GLASS: 1/8" Clear SGM



1-3/4" Exterior Transom: T05A
GLASS: 5/8" Clear Insulated



1-3/8" Interior Transom: T003
GLASS: 1/8" Clear SGM



1-3/8" Interior Transom: T004
GLASS: 1/8" Clear SGM



1-3/4" Exterior Transom: T11A
GLASS: 5/8" Clear Insulated



1-3/4" Exterior Transom: T09A
GLASS: 5/8" Clear Insulated

*Transoms available in Primed and Meranti only.



7984LE AuraLast® Pine Sash Door



AuraLast® Wood Features

- Superior protection from wood decay
- Superior protection from water absorption
- Superior protection from termite infestation
- Backed by an industry-leading 20-year warranty*

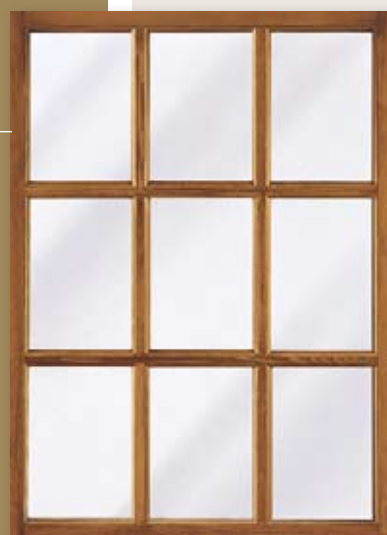
*For more information and warranty, please visit www.jeld-wen.com/auralast



Sash and Dutch Doors

Usher more light into your home with JELD-WEN® sash and Dutch doors. A sash door includes wood panels in the bottom half of the door and glass in the top half. A Dutch door is divided horizontally into two half-doors, a top door and a bottom door (either part can be left open or closed).

Please note, doors are shown finished, shipped doors will be unfinished.



7000-9R



7984LE AuraLast® Pine


3984 White Pine (944)
7989 AuraLast® Pine


7119LE AuraLast® Pine



7990LE AuraLast® Pine



7999 AuraLast® Pine


7113 AuraLast® Pine
7113B (Beveled Glass)

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
7984LE	✓	—	—	—	—	—	—
3984	—	—	✓	—	—	—	✓
7989	✓	—	—	—	—	—	—
7119LE	✓	—	—	—	—	—	—
7990LE	✓	—	—	—	—	—	—
7999	✓	—	—	—	—	—	—
7113	✓	—	—	—	—	—	—
7113B	✓	—	—	—	—	—	—

AuraLast® Pine HE= Hemlock ME= Meranti WP= White Pine
 CH= Cherry KA= Knotty Alder OA= Oak

See page 59 for special orders and species availability and capability.

Dutch Door Tops



DT-20 AuraLast® Pine
Glass: 1/8" Safety Glass



DT-40 AuraLast® Pine

Dutch Door Bottoms



DB-11 AuraLast® Pine



DB-13 AuraLast® Pine

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
DT-20	✓	—	—	—	—	—	—
DT-40	✓	—	—	—	—	—	—
DB-11	✓	—	—	—	—	—	—
DB-13	✓	—	—	—	—	—	—



DT-20, DB-13 AuraLast® Pine





6915 AuraLast® Pine Patio Doors



AuraLast® Wood Features

- Superior protection from wood decay
- Superior protection from water absorption
- Superior protection from termite infestation
- Backed by an industry-leading 20-year warranty*

*For more information and warranty, please visit www.jeld-wen.com/auralast



Patio Doors

For a patio door with superior performance, choose an AuraLast® Pine compression-glazed door which features 5/8" insulated glass. Sidelight and grille options are also available.

Please note, doors are shown finished, shipped doors will be unfinished.



512 Hemlock



1501 Hemlock 1/8" Safety Glass
5001 Clear IG
6911 Low-E IG



1510 Hemlock 1/8" Safety Glass
5010 Clear IG
6910 Low-E IG



1515 AuraLast® Pine 1/8" Safety Glass
5015 Clear IG
6915 Low-E IG



512 Hemlock 1/8" Safety Glass
5512 Low-E IG



8'0"
1512 Hemlock 1/8" Safety Glass
5012 Clear IG
6912 Low-E IG



8'0"
1518 AuraLast® Pine 1/8" Safety Glass
5018 Clear IG
6918 Low-E IG

Door Design	AuraLast®	CH	HE	KA	ME	OA	WP
1501, 5001, 6911	✓	—	✓	✓	—	✓	—
1510, 5010, 6910	✓	—	✓	✓	—	✓	—
1515, 5015, 6915	✓	—	✓	✓	—	✓	—
512, 5512	✓	—	✓	✓	—	✓	—
1512, 5012, 6912	✓	—	✓	✓	—	✓	—
1518, 5018, 6918	✓	—	✓	✓	—	✓	—



1862 Knotty Alder Door

JELD-WEN® PREMIUM WOOD DOOR SPECIES, SIZING AND PANEL OPTIONS

Our JELD-WEN premium wood door offering is designed to satisfy your building and design needs. If you did not find exactly what you are looking for, don't worry. JELD-WEN Premium Wood Doors has the ability to build your special door. Listed below are the species, sizes and options available to create any special order door.

Interior Door Wood Species



Sustainable
Pine



Knotty
Alder



Poplar



Cherry



Knotty
Pine



Primed



Fir



Maple



White
Pine



Hemlock



Oak

Exterior Door Wood Species



AuraLast®
Pine



Knotty
Alder



White
Pine



Cherry



Meranti



Hemlock



Oak

Interior Door Panel Options



Size Availability

Interior Premium Wood Doors are available in widths from 1'0" through 3'0" and heights of 6'8", 7'0" and 8'0".

Exterior doors come in widths from 1'6" through 3'0". The heights are 6'8", 7'0" and 8'0". (Please note, Meranti doors are not available as 7'0".) Wider and taller doors are available as special order.

Please contact your dealer or visit www.jeld-wen.com for more information.

Exterior Door Panel Options



For complete warranty information visit
www.jeld-wen.com

Appropriate Exposure

The placement of your wood door is a major factor in its longevity and maintenance requirements. To adequately protect your door and extend its life, it's imperative to take into account your climate, as well as the direction your door will be facing. Then you need to determine the amount of overhang and the height of the entrance in relation to the base of the door.



Exposure Coefficient

In most cases the following formula can help you ascertain the correct overhang for your wood door:

$Y=1/2X$

(where X is the distance from the bottom of the door to the base of the overhang and Y is the amount of overhang protection required).

For example, if the measurement from the base of your door to the bottom of your overhang is ten feet, then the overhang should be a minimum of five feet deep.

Other Variables

There are additional variables you need to account for when determining the correct overhang you require. Please refer to the following chart, and adjust the exposure coefficient formula accordingly.

		Direction your door faces			
		North	South	East	West
Climate	Desert	Y=1/2X	Y=2X	Y=1/2X	Y=2X
	Ocean	Y=1/2X	Y=X	Y=1/2X	Y=X
	Wet	Y=X	Y=X	Y=X	Y=X
	Mild	Y=1/2X	Y=X	Y=1/2X	Y=X

JELD-WEN® PREMIUM WOOD DOORS – OUR WARRANTY TO YOU

JELD-WEN® Premium Wood Doors are designed to create lasting value for your home. This warranty is effective for all Premium Wood Doors manufactured by us on or after January 1, 2004 for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by us prior to this date. For additional information, including care and maintenance, installation and finishing instructions, contact us or refer to www.JELD-WEN.COM.

WHAT THIS WARRANTY COVERS

We warrant that our Premium Wood Doors will be free from defects in materials and workmanship for **five** years from the date of initial purchase.

HOW TO GET ASSISTANCE

If you have a problem with your JELD-WEN Premium Door, immediately upon discovery contact the distributor or dealer from whom you purchased our product or contact us directly:

Mail: JELD-WEN Premium Wood Doors
3305 Lakeport Blvd
Klamath Falls OR 97601
Phone: 1-877-535-3462 (1-877-JELD-INC)
Fax: 541-882-3455
Email: CustomerServiceDoors@JELD-WEN.COM

We can respond quickly and efficiently if you provide the following:
a) date and location of purchase, b) how to contact you, c) the address of where the product can be inspected, and d) a description of the problem and the product (photographs are helpful).

WHAT WE WILL DO

Upon receiving your notification, we will send out an acknowledgement within three business days of receipt to the contact identified. We will investigate your claim and take appropriate action within **30** days after receipt of notification. If it is determined that our product does not have a defect covered by the warranty, we may charge an inspection fee for an on site inspection that is required or requested by you. If it is determined there is a defect, we will repair the product or ship product to the distributor or person making the claim in the same specification as the original product sold to the distributor. Should a door panel split through, we will ship a replacement door panel and pay reasonable costs incurred up to \$150.00 for finishing and hanging the door panel. If we are unable to provide replacement and repair is not practical or cannot be made timely, then we will refund the purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

If the claimed nonconformity is warp, we may defer repairing or replacing the door panel for a period up to **twelve** months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door panel adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

WHAT THIS WARRANTY DOES NOT COVER

We only manufacture door panels, sidelights and transoms (if applicable) of the door system. We do **not** assemble them into the frame **nor** do we provide parts or components (e.g. door frames or hardware such as hinges and locksets) with the exception of track hardware. Please see your distributor or dealer regarding the warranty on the entire door system and these other components.

WE ARE NOT LIABLE FOR:

- Warp which does not exceed 1/4" in the plane of the door panel itself; any warp for a 3'6" wide by 8'0" (1067 mm by 2450 mm) high or door panels wider and/or higher are not guaranteed for warp.
- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of the wood.
- Problems due to misuse, abuse, failure to follow the care and maintenance instructions; failure to provide an adequate overhang (See JELD-WEN Premium Wood Door catalog for appropriate exposures or consult your dealer if you have questions); or as a result of any cause beyond our control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door system; variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Bow or misalignment in the frame or jamb in which the door panel is hung; problems related to water and/or air infiltration due to improper assembly or installation; and structural integrity issues or problems caused by improper fitting of the hardware or sizing of the panel.
- Hardware or inserts that are not provided by us, such as locksets, door handles, strikes, etc.
- Cost for labor, installation, removal or finishing of the replacement door or component (unless specifically noted above).
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

IMPORTANT LEGAL INFORMATION

This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified herein. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. This warranty extends to the original purchaser (original purchaser means the contractor/ distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude restriction on transferability, then the warranty period is effective five years from the date of initial purchase.

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JELD-WEN® Premium Wood AuraLast® Door Warranty – OUR WARRANTY TO YOU

JELD-WEN® Premium Wood AuraLast® Doors are designed to create lasting value for your home. This warranty is effective for all Premium Wood AuraLast® Doors manufactured by us on or after January 1, 2005 for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by us prior to this date. For additional information, including care and maintenance, installation and finishing instructions, contact us or refer to www.JELD-WEN.COM.

WHAT THIS WARRANTY COVERS

We warrant that our Premium Wood AuraLast® Doors will be free from defects in materials and workmanship for **five** years from the date of initial purchase.

We further warrant AuraLast® wood will be free from wood cellular level breakdown (often referred to as “wood cellular structure failure” or “fungal infestation”) caused by decay and/or termites in JELD-WEN manufactured AuraLast® **pine** wood products for a period of **twenty** years from the date of initial purchase. Wood cellular structure failure coverage outside the contiguous 48 states and Alaska is contingent upon prior approval from the JELD-WEN Warranty Department.

HOW TO GET ASSISTANCE

If you have a problem with your JELD-WEN Premium Wood **AuraLast®** Door, immediately upon discovery contact the distributor or dealer from whom you purchased our product or contact us directly:

Mail: JELD-WEN Premium Wood Doors
3305 Lakeport Blvd
Klamath Falls OR 97601
Phone: 1-877-535-3462 (1-877-JELD-INC)
Fax: 541-882-3455
Email: CustomerServiceDoors@JELD-WEN.COM

We can respond quickly and efficiently if you provide the following:
a) date and location of purchase, b) how to contact you, c) the address of where the product can be inspected, and d) a description of the problem and the product (photographs are helpful).

WHAT WE WILL DO

Upon receiving your notification, we will send out an acknowledgement within three business days of receipt to the contact identified. We will investigate your claim and take appropriate action within **30** days after receipt of notification. If it is determined that our product does not have a defect covered by the warranty, we may charge an inspection fee for an on site inspection that is required or requested by you. If it is determined there is a defect, we will repair the product or ship product to the distributor or person making the claim in the same specification as the original product sold to the distributor. Should a door panel split through, we will ship a replacement door panel and pay reasonable costs incurred up to \$150.00 for finishing and hanging the door panel. If we are unable to provide replacement and repair is not practical or cannot be made timely, then we will refund the purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

If the claimed nonconformity is warp, we may defer repairing or replacing the door panel for a period up to **twelve** months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door panel adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

WHAT THIS WARRANTY DOES NOT COVER

We only manufacture door panels, sidelights and transoms (if applicable) of the door system. We do **not** assemble them into the frame **nor** do we provide parts or components (e.g. door frames or hardware such as hinges and locksets) with the exception of track hardware. Please see your distributor or dealer regarding the warranty on the entire door system and these other components.

WE ARE NOT LIABLE FOR:

- Warp which does not exceed 1/4" in the plane of the door panel itself; any warp for a 3'6" wide by 8'0" (1067 mm by 2450 mm) high or door panels wider and/or higher are not guaranteed for warp.
- Wood cellular structure failure for wood components other than of AuraLast® pine species and any components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood cellular structure failure.
- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of the wood.
- Problems due to misuse, abuse, failure to follow the care and maintenance instructions; failure to provide an adequate overhang (See JELD-WEN Premium Wood Door catalog for appropriate exposures or consult your dealer if you have questions); or as a result of any cause beyond our control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door system; variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material; damage caused by extreme temperature buildup where storm doors are present.
- Bow or misalignment in the frame or jamb in which the door panel is hung; problems related to water and/or air infiltration due to improper assembly or installation; and structural integrity issues or problems caused by improper fitting of the hardware or sizing of the panel.
- Hardware or inserts that are not provided by us, such as locksets, door handles, strikes, etc.
- Cost for labor, installation, removal or finishing of the replacement door or component (unless specifically noted above).
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

IMPORTANT LEGAL INFORMATION

This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified herein. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. This warranty extends to the original purchaser (original purchaser means the contractor/ distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude restriction on transferability, then the warranty period is effective five years from the date of initial purchase.

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INSTALLATION AND MAINTENANCE

Improper storage, handling, finishing or installation of any JELD-WEN® Premium Wood Doors may result in severe damage to them and may void the warranty. The following guidelines will help maintain the high quality of these doors.

STORING AND HANDLING

1. Store doors flat on a level surface in a dry, well-ventilated building. Doors should be kept at least 3-1/2" off the floor and should have protective coverings under the bottom door and over the top. Covering should protect doors from dirt, water and abuse, but allow for air circulation under and around the stack. Avoid exposure to direct sunlight.
2. Do not subject interior doors to extremes of heat and/or humidity. Prolonged exposure may cause damage. Buildings where humidity and temperature are controlled provide the best storage facilities (recommended conditions: 30% to 50% RH and 30°F to 90°F).
3. Do not install doors in buildings that have wet plaster or cement unless they have been properly finished. Do not store doors in buildings with excessive moisture content – HVAC systems should be operating and balanced.
4. Doors should always be handled with clean hands or while wearing clean gloves.
5. Doors should be lifted and carried when being moved, not dragged across one another.

FINISHING PREPARATION

Failure to comply with these guidelines will affect your warranty

1. To ensure uniform moisture exposure and dimensional control, all surfaces including the top and bottom must be treated equally.
2. Before applying first finishing coat, remove all handling marks, raised grain scuffs, burnishes and other undesirable blemishes by block sanding all surfaces in a horizontal position. Sand entire door lightly with 180 grit sandpaper. To avoid cross-grain scratches sand in the direction of the grain.
3. After sanding, clean entire door with a slightly damp cloth, removing all dust and foreign debris. (Avoid caustic or abrasive materials.)
4. If necessary, adjust components before finishing. (Wood panels can "float.") Carefully realign with a wood block and hammer.

5. Before finishing, hang the door. Then remove to finish properly. Do not finish during or after high-moisture periods. Door must be dry before finishing.
6. Avoid dark colored finishes if door is exposed to direct sunlight. Many dark color pigments absorb the UV and/or IR wavelength of sunlight and raise the surface temperature of the door. Any color that raises the surface temperature of the door more than 30 degrees Fahrenheit above the ambient temperature is considered too dark for use on exterior doors. Please note that the surface temperature also depends on exposure, see page 60. This will reduce the chance of warping and veneer checking.
7. Certain species of wood contain chemicals that react unfavorably to some finishes or to foreign materials in the finishing system. Whenever possible, test your finish prior to application and eliminate the use of steel wool on bare wood, avoid rusty containers or any other contaminate.
8. Softwoods like pine, fir, and hemlock take stains differently and may appear uneven or blotchy after staining. If the door is to be stained, a wood conditioner or stain control should be applied prior to staining to promote a uniform appearance and avoid sharp color contrasts or a blotchy appearance. Note: as the sealer allows for even stain application, it also reduces grain contrast and the depth of stain penetration. If grain contrast is desired a pre-stain sealer or wood conditioner should not be used. As with all finishes, test prior to application. Talk with a paint professional regarding this application.

EXTERIOR FINISHING

A. STAIN-AND-CLEAR FINISHING

1. Stain the door using a quality oil or alkyd-resin-based stain.
2. Finish the door with a quality exterior solvent-borne or waterborne polyurethane. Most quality exterior finishes require a minimum of two coats. Refer to finish manufacturer instructions. A marine-grade varnish is recommended on all wood exterior doors.

Note: If a pre-stain sealer was not used, waterborne finishes increase the potential of veneer splits and grain raise.

3. All six sides must be finished prior to final installation to comply with warranty.
4. Exterior stain-and-clear finishes perform better if protected from sunlight and moisture. Inspect finish once a year and refinish as needed.
5. Natural grain and color variations are normal and not considered manufacturing defects.

B. PAINT FINISH

1. Seal door with a quality oil-based primer and two top coats of an exterior oil-based or all-acrylic latex paint.
2. Exterior door finishes perform better if protected from sunlight and moisture. Inspect finish once a year and refinish as needed.
3. All six sides must be finished prior to final installation to comply with warranty.

Caution: JELD-WEN® Premium Wood Doors can't evaluate all available paints, stains or application requirements. Consult your paint dealer for systems best suited for your region and exposure. Always use top-quality finishes and follow instructions on finish labels.

INTERIOR FINISHING

A. STAIN-AND-CLEAR FINISHING

1. Finish the door with a quality solvent-borne or waterborne polyurethane.

Note: If a pre-stain sealer was not used, waterborne finishes increase the potential of veneer splits, highlighted joints and grain raise.

2. All six sides must be finished prior to final installation to comply with warranty.
3. Natural grain and color variations are normal and not considered manufacturing defects.

B. PAINT FINISH

1. Seal door with a quality oil-based primer and two top coats of an interior oil-based or acrylic latex paint.
2. All six sides must be finished prior to final installation to comply with warranty.

INSTALLATION

1. The utility or structural strength of the doors must not be impaired in fitting to the opening, in applying hardware, in preparing for lights, louvers, plants-on or other detailing.
2. Use a minimum of two hinges for 1-3/8" doors up to 80" in height, three hinges for all 1-3/4" doors and all doors from 81" to 84" in height, and four hinges for doors over 84" up to 96" in height.

3. Clearances between door edges and door frame should be a minimum of 1/16" on the hinge edge. For latch edge and top rail, the clearance should be 1/8" (+0", -1/16").
4. All hardware locations, preparations for hardware and methods of hardware attachments must be appropriate for the specific door construction. Templates for specific hardware preparation are available from hardware manufacturers, NWWDA or DHI.
5. Pilot holes must be drilled for all screws that act as hardware attachments. Threaded-to-the-head screws are preferable for fastening hardware to nonrated doors and are required on fire-rated doors.

CLEANING AND TOUCH-UP

1. Inspect all wood stile and rail doors prior to hanging them on the job. Repair noticeable marks or defects that may have occurred from improper storage and handling.
2. Field touch-up shall include the filling of exposed nail or screw holes, refinishing of raw surfaces resulting from job fitting, repair of job-inflicted scratches and mars, and final cleaning of finished surfaces. Field repairs and touch-up should be the responsibility of the installing contractor.
3. When cleaning door surfaces, use a nonabrasive commercial cleaner designed for cleaning wood door or paneling surfaces that does not leave a film residue that would build up or affect the surface gloss of the door finish.

ADJUSTMENT AND MAINTENANCE

1. Ensure that all doors swing freely and do not bind in their frame. Adjust the finish hardware for proper alignment, smooth operation and proper latching without unnecessary force or excessive clearance.
2. Review with the owner/owner's representative how to periodically inspect all doors for wear, damage and natural deterioration.
3. Review with the owner/owner's representative how to periodically inspect and adjust all hardware to ensure that it continues to function as it was originally intended.

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The JELD-WEN Web site is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at www.jeld-wen.com today.

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JELD-WEN reserves the right to change product specifications without notice.
Please check our Web site, www.jeld-wen.com, for current information.

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